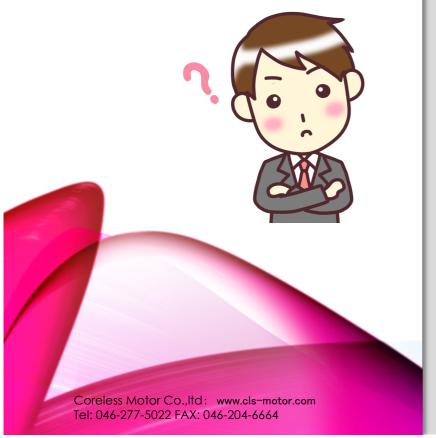
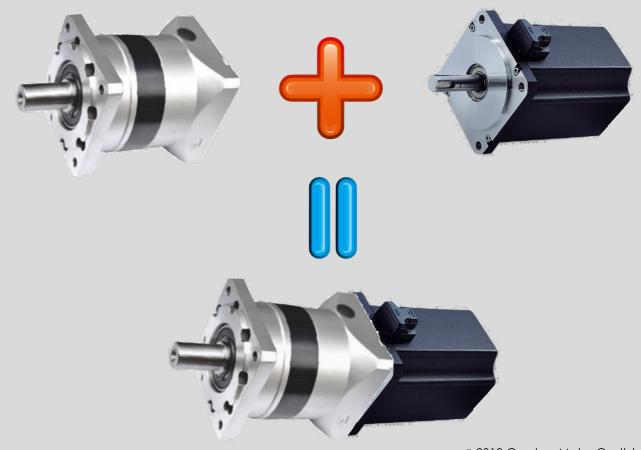


WHAT'S GEARED MOTOR?





* By adjusting the reduction ratio, the output shaft speed and torque can be adjusted.



© 2019 Coreless Motor Co.,ltd



GEAR RATIO SELECTION METHOD

- Select a single motor from the voltage (V) and output (W)
 - Considering the loss due to gears, the output of the motor alone should be estimated roughly 20% larger.
 - Output(W) = Speed(rpm) $\times h \nu / (Nm) \times 2\pi / 60$
- Calculate the gear ratio using the following formula using the rated speed and torque of the motor itself.

Gear ratio=Motor speed(rpm) /Gear output speed(rpm)

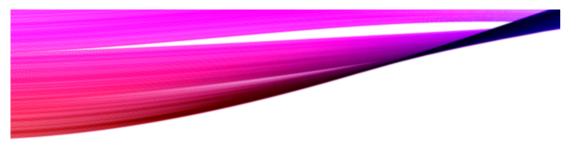
*Check if the rotation speed of the gear output shaft is too slow!

Gear ratio=Gear output shaft torque(Nm) / Motor torque(Nm)

* Check if the gear output shaft torque is sufficient!

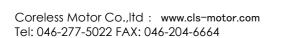


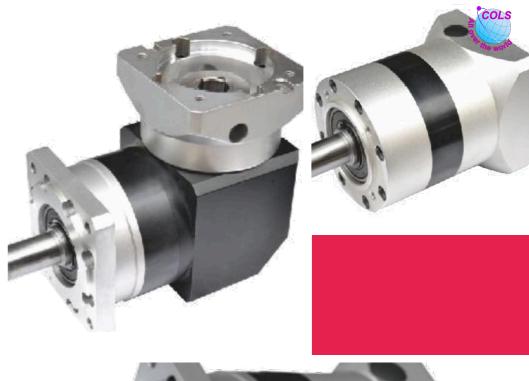
Coreless Motor Co., Itd: www.cls-motor.com Tel: 046-277-5022 FAX: 046-204-6664



FEATURES OF OUR GEAR HEAD

- OEM product with low price
- You can choose from many reduction ratios
- PHF series installed from the motor body side
- PHE series installed from the output shaft side
- Orthogonal axis gear head
- Hollow shaft is also available

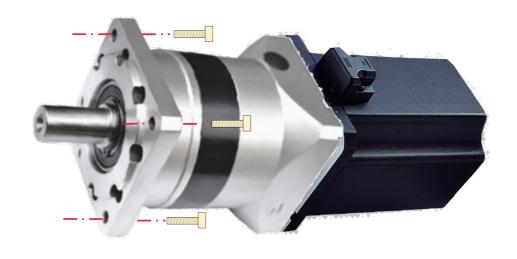








DIFFERENCE IN MOUNTING METHOD





- PHF series
- * Type that inserts and fixes screws from the motor body side

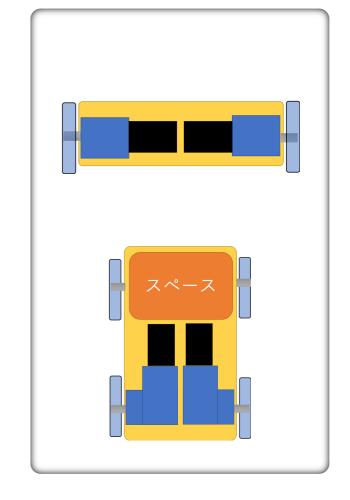
- PHE series
- * Type that inserts and fixes screws from the shaft side

Coreless Motor Co., Itd: www.cls-motor.com Tel: 046-277-5022 FAX: 046-204-6664



ORTHOGONAL AXIS GEAR HEAD

- Merits
- 1. By making the gear head an orthogonal axis, the length of the geared motor can be suppressed.
- 2. By controlling the length of the geared motor, the width of the AGV can be narrowed or the height can be lowered.
- Demerits
- 1. Orthogonal shaft gearheads are about twice as expensive as parallel shaft gearheads.
- 2. Since there are orthogonal gears, the idling torque correspondingly increases, and it is difficult to produce the original force of the motor.



Coreless Motor Co., ltd: www.cls-motor.com Tel: 046-277-5022 FAX: 046-204-6664



HOLLOW SHAFT IS ALSO AVAILABLE

Advantages of hollow shaft

- 1. Since the mating output shaft can be directly attached, it can contribute to space saving.
- 2. You can design your own shaft. *Shape, material, hardness, etc.
- 3. Large OHL can be secured

Disadvantages of hollow shaft

- 1. Expensive
- 2. The strength of the shaft becomes weak
- 3. There is a limit to the depth of the groove





Coreless Motor Co.,ltd: www.cls-motor.com

Tel: 046-277-5022 FAX: 046-204-6664



MERITS: A MOTOR JUST FOR YOU

- Motors are good at high speed rotation due to their characteristics.
- The motor output is designed to obtain a large amount of output by rotating at high speed.
- However, it takes a lot of cost and time to develop a new motor for yourself.
 Therefore...
- You can use the gearbox to change the motor to suit your purpose!

That means...

You can make a cheap motor that suits you!!!

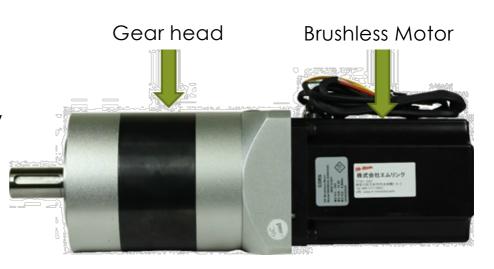
Coreless Motor Co.,ltd: www.cls-motor.com

Tel: 046-277-5022 FAX: 046-204-6664



DEMERITS: BECOMES BIGGER

- 1. Large gear head space.
- 2. Gearhead reduces efficiency
- 3. Heat generation due to gear head loss



Coreless Motor Co., Itd: www.cls-motor.com Tel: 046-277-5022 FAX: 046-204-6664